



SES-S Series (Super Energy Saving) is a kind of composite RO membrane featuring with energy saving, large flux and ultra-low pressure. In the same capacity of water production, its operating pressure is lower than that of RD Series membrane by 1/3 while maintaining advantages of high desalination rate and low total cost of water making. Therefore, saving a lot of energy makes the RO system easier to promote and accepted by customers.



Membrane Parameters

Product Models	Ft ² (m ²)	GPD (m³/d)	%	Test Conditions			
SES-S 01	85 (7.9)	2400 (9.1)	99.00%	1			
SES-S 02	90 (8.4)	2550 (9.7)	99.00%	1			
SES-S 03	85 (7.9)	2650 (10.0)	92.00%	2			
SES-S 04	90 (8.4)	2850 (10.8)	92.00%	2			
SES-S 10	375 (34.8)	10500 (40)	99.00%	1			
SES-S 20	400 (37.2)	11200 (42.4)	99.00%	1			
SES-S 30	375 (34.8)	11500 (43.5)	92.00%	2			
SES-S 40	400 (37.2)	12200 (46.2)	92.00%	2			
Notes: The average desalination rate is tested after 24 hours operation.							

Average Flow Rate

Average Rejection Rate

Test Condition 1: 500ppm NaCl solution, 115 psi operating pressure, 25°C temperature, pH=7.5, 15% recovery rate. Test Condition 2: 500ppm NaCl solution, 70 psi operating pressure, 25°Ctemperature, pH=7, 15% recovery rate.

Max Operating

Flow fluctuation range of single membrane could be ±25%.

Effective Area

Typical Operating

Product Models

Parameters of Membrane Operating and Cleaning

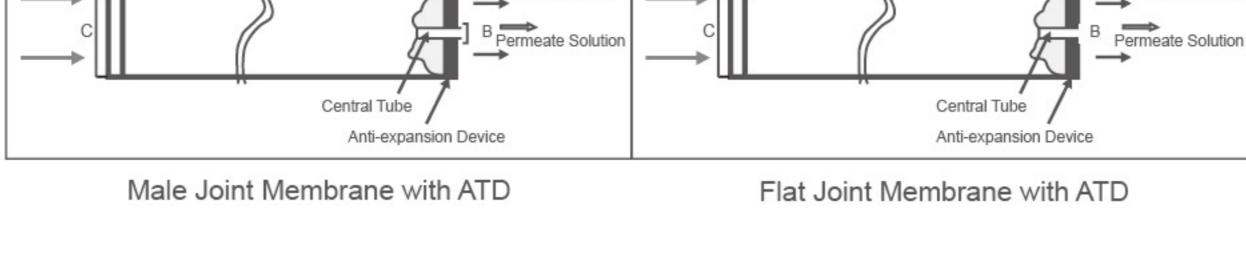
Pressure	Pressure	Single Membrane		remperature
600psi	15psi/70psi	<12psi 15%		50°C
PH Range of Continuous Working	PH Range of Cleaning	Allowable Max Contents of Residual Chlorine		Inlet Water
4.0-11.0	4.0-11.0 2.0-11.5		500ppm-h	
	600psi PH Range of Continuous Working	600psi 15psi/70psi PH Range of PH Range of Cleaning	600psi 15psi/70psi <12psi PH Range of PH Range of Continuous Working Cleaning Residual C	600psi 15psi/70psi <12psi 15% PH Range of Continuous Working Cleaning Allowable Max Contents of Residual Chlorine

Pressure Drop of

Anti-expansion Device

Anti-expansion Device

Membrane Schematics



С

Concentrated Solution

Diameter Inch(cm) Specifications Joint

Α

Package Weight

(kg)

Max Operating

Concentrated Solution

Recovery Rate



2540 Male Joint

Specifications and Parameters

	2540	Male Joint	40.00 (101.6)	0.75 (1.9)	2.4 (6.1)	3			
	4040	Male Joint	40.00 (101.6)	0.75 (1.9)	3.9 (9.9)	4			
	8040	Flat Joint	40.00 (101.6)	1.125 (2.85)	7.9 (20.1)	16			
Special Notes:									

В

Storage Conditions

Before the first use, all membrane elements must be stored under the original packaging conditions.

may cause membrane degradation and deterioration of the protection solution.

- The membrane is best placed in the original packaging and opened before the using of water treatment system. • The transport temperature below 0°C may cause irreversible membrane damage, and the transport temperature above 30°C
- stays at 0°C to 30°C, and the longest storage time is 6 months.

• Store in a cool, dry condition and the place where is not directly exposed to sunlight or artificial lighting. Storage temperature

General Information

• The limited warranty we promised will expire due to the fact that the user does not strictly follow the operational restrictions and



guidelines set forth in this Code.

Opening Membrane Packages

Seal Ring of Concentrated Water

O-ring

• If the system is in a shut down state for a long time, the membrane element is advised to be placed in the protective solution to prevent the growth of microorganisms.

Once wetted, the membrane element must always be wet.

- It is the user's responsibility if use an incompatible chemical and lubricant, and cause undue influence on the original. • The maximum allowable pressure drop of single pressure vessel is 60 psi (4.1bar).
- At no time can the backpressure be produced on the side of producing water to avoid the occurrence of harmful problems.
- INSTALLATION METHOD OF MEMBRANES

1. Open the membrane package, and take out membrane elements and parts. Parts are individually packaged in small plastic bags.

One Piece for Every Membrane

Four Pieces for Every Membranes

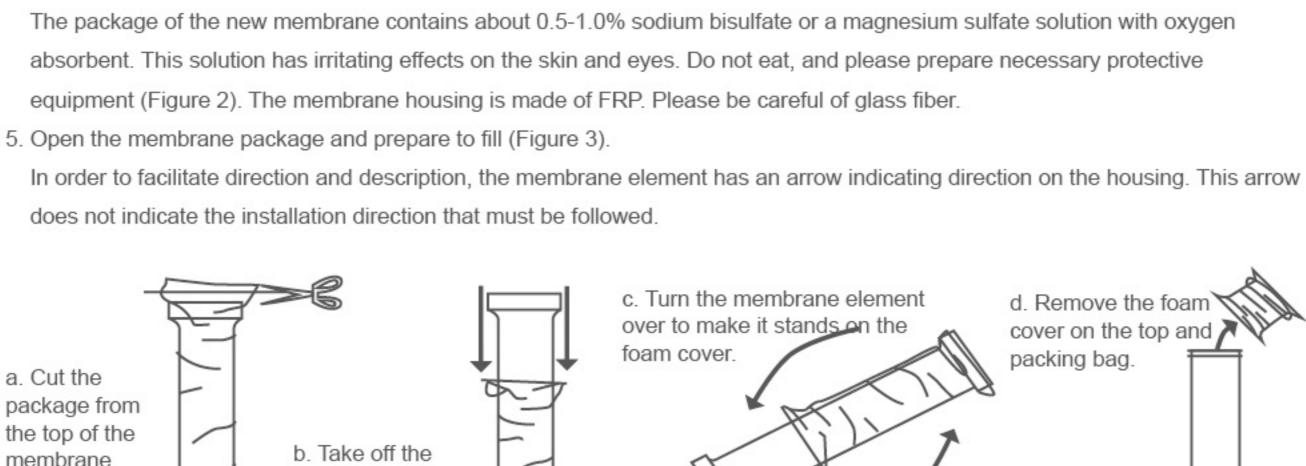


Component Part Names Required Quantities

One Piece for Every Pressure Vessel Open-type Product Water Adapter Close-type Product Water Adapter One Piece for Every Pressure Vessel Product Water Connecting Pipe Numbers of Membrane Elements- Numbers of Pressure Vessels

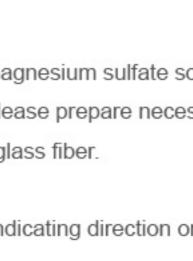
the O-rings. Put the assembled adapter in a clean place before inserting the water pipe (Figure 1).

3. Attach O-rings to the membrane elements. Lubricate with glycerin during installation and carefully install to prevent scratches on



top of the foam

Figure 1



2. Install the membrane connectors and use lubrication

when necessary.

Figure 4

Figure 5

Concentrated Water

Direction

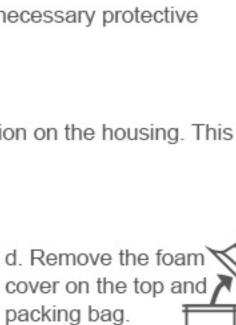


Figure 2

the top of the membrane packing bag to the element.

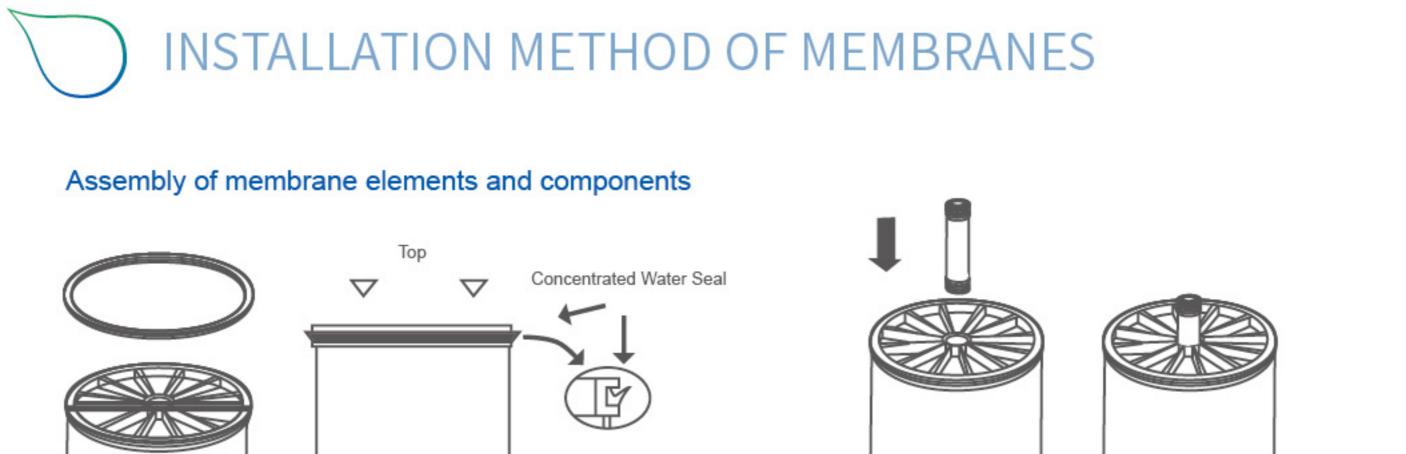
4. Safety instructions before opening the package:

cover. 1111111 Figure 3 Explanation: the packing bag is made of a material that has a very high oxygen isolation effect, which can extend the storage time of the storage solution. If the packing bag is cut only from one end, it can be stored for use when the membrane needs to be stored and transported.

c. Turn the membrane element

over to make it standson the

foam cover.



Concentrated Water Seal 3. Membrane Element Filling a. This work is best done by two people.

1. Install the concentrated water seal

b. As shown in the figure, confirm the position

concentrated water side of each membrane.

and direction of the V-type concentrated

Note: the seal ring must not be installed on the

c. Open the inlet of the RO pressure vessel. d. Lubricate the inside of the RO pressure vessel

water seal (Figure 4).

- with water and glycerin. About 10 ml of glycerol is required for each pressure vessel. If the viscosity of glycerol is high, it can be diluted with water to ensure adequate wetting. Use a mop
 - or similar tool to lubricate the entire pressure vessel (Figure 5). e. After lubricating the seal ring of concentrated
 - water and inner wall of the pressure vessel with glycerin, install the membrane approximately 2/3 from the inlet of the pressure vessel (Figure 6). Carefully and smoothly install the membrane, especially the first membrane. Figure 6

Inlet Water >

Direction

- f. Install the concentrated water seal as the first membrane. Use a membrane adapter to connect two membranes (Figure 7). Partially load membrane elements at the fixed place and push the two pressure vessels safely and forcefully to keep them in a straight line and avoid damages to the membrane adapter or the concentrated water seal.
- g. Repeat the above steps to load the membrane element into the pressure vessel one by one. When the last membrane element is installed, load the product water adapter provided by the pressure vessel manufacturer and push it into the position to ensure that the first loaded membrane has been connected tightly.

